# YieldPoint Sensing the future

# d-GMM



YieldPoint's *d*-GMM(SPECTRE) displacement sensor integrates magnetostrictive technology to produce a high precision digital instrument comprising a non-contact displacement sensor and digital temperature sensor. An on-board microcontroller applies temperature compensation and outputs a digital signal. Both the resolution (<0.01mm) and accuracy (0.25% linearity typical) are significantly better than for similarly priced technology.

The output signal includes the instrument's unique Sensor\_ID, the Sensor\_Type as well as the temperature and displacement data. A balanced differential RS485 output signal is widely recognized for reliability in harsh environments. The signal can be routinely transmitted over 500m of lead-wire.

The *d*-GMM is easy to install either (i) as a GMM by attaching to a 5/8" rock-bolt, or (ii) in a wide range of other crack-meter configurations. The device is fully retrievable. The electronics are hermetically sealed and the sensor can be submerged indefinitely.

Each instrument is individually calibrated to ensure that the resolution (<0.01mm) and accuracy (0.5% linearity typical) are an order of magnitude better than for similarly priced technology. The inherently digital form of the signals eliminates the necessity for expensive analogto-digital conversion and results in low cost monitoring peripherals that output data in real world units (mm and degC).

### **Features:**

- On-board digital signal processing
- Digital (d-tech) 125mm (5 inch) stroke length
- High accuracy (0.5% FS) and resolution (0.01% FS)
- Individual calibration with coefficients stored in memory
- RS485 Output signal (9600,8,N,1) ASCII encoded
- Microcontroller provides output in real world units (mm and °C)
- Unique ID facilitates plug 'n play networking
- Digital temperature sensor for accurate compensation
- Magnetostrictive technology provides immunity to hostile environment
- Easy to interface with dataloggers (d-LOGGER), Ethernet and WiFi (DESTINY)
- **Competitively priced**

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# d-GMM

# Technology

### Installation

The *d*-GMM is typically installed using a mechanical rock-bolt in a borehole as shown in the figure below. However different customers have found various ingenious ways to monitor deformation

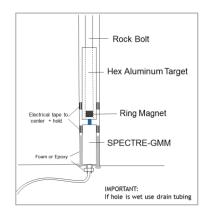


Fig 1: Installation configuration.

If installed in borehole the *d*-GMM target can be tightened with socket wrench (purchased separately). The GMM itself is usually secured using rock-bolt resin or expandable foam. In wet holes it is important to use a drain tube.

#### **Shear Displacement**

When deployed as a crack-meter, **SPECTRE** can measure a combination of shear and dilation. This creates opportunities for monitoring large displacements on cracks subjected to mixed mode deformations.

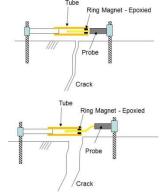


Fig 2: Effect of shear on d-GMM

### Telemetry

#### Manual Readout

Readout can be made using YieldPoint's low cost manual readout box, which performs diagnostics on the lead-wires, recognizes the sensor type and ID and outputs the displacement and temperature data directly in mm and  $^{\circ}C$ .

### **Automated Data Retrieval**

### BluPoint

Instruments can be wirelessly enabled using BluLink which provides a Bluetooth 5.0 connection which has a range of 100m LOS. BluLink can transmit data to BluGateways which are WiFi or LTE-M enabled. These devices can upload data to VantagePoint, YieldPoint's data aggregation and visualization tool.

BluLink also functions as a local data-logger storing 30,000 readings. Wireless download can be by any Bluetooth enabled Android device using the BluPoint app.



Fig. 3. Blulink and the BluPoint app.

-Scanning stopped -Connected to devicel -data -1903-23,0,330,0,76,10 -Requesting all reading -petall -Nor re-requests were no -Xil readings Extracted: 7 BluLog ID: 1903 Connection Stat Logger Status: 1	BluLog-1903-23-04 (90:FD: 0,2,0, js from logger. ecessary. uired successfully. 6 of 76 23 us: Connected	9F:2D:04:A3)		
Readings extrac # Readings: 76	ted: 76 of 76		Interval: 10 min. RSSI: -46 Good	
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Fig. 4. The BluLogger app

# d-GMM

### Telemetry

### 900MHz 1for1 Telemetry

For longer range deployments the d-Rebar operate with YieldPoint's 900MHz 1for1 mesh radio telemetry system. Individual radios have a LOS range of 300m.



Fig 5: An installed 1 for radio



Fig 6: The BluGateway-WiFi

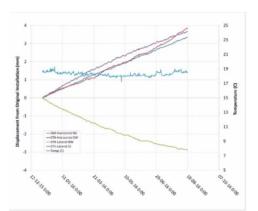
### Telemetry

#### Case Study 1: Monitoring in a salt mine

YieldPoint's d-GMM is widely used to monitor movements in salt and potash mines. The hermetically sealed design resists the harsh environment. The d-GMM can be configured as either (i) a closure station, or (ii) a roof monitoring station. Alternatively the d-GMM can be used to monitor any structure that may be moving and potentially unstable. Increasingly YieldPoint is providing salt and potash mines with 900MHz d-Mesh telemetry which transmits particularly well in room and pillar mines.



**Fig 7:** d-GMM monitoring a structure in a potash Mine.



**Fig 8:** Displacement measured by d-GMM in mm. The data is collected using d4loggers.

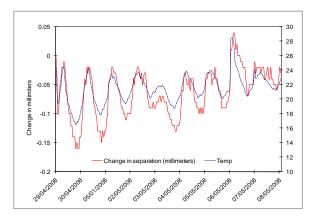
# d-GMM

# Case Study 2

### Monitoring a dam buttress



Fig 9: A d-GMM monitoring a crack in a dam buttress.



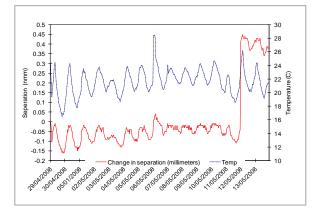


Fig 10: Monitoring cracks on an exterior basement wall. RHS scale is temperature

## Telemetry

#### **Specifications**

- ▲ Borehole size: 30mm+
- Range (F.S.): 250mm, 125mm, 100mm or 50mm. Temp: -40 to 125°C
- Core Technology 126mm magnetostrictive + temperature sensor
- Output Signal: RS485(9600,8,N,1) ASCII encoded string with Sensor\_ID, Temp, and Displacement values.
- Displ. Resolution: 0.01mm with hand held readout
- Displ, Hysteresis: 0.025mm
- **Displ Repeatability:** 0.025mm
- Displ.Linearity: typically 0.01mm
- **Temp. Range:** -40 125°C
- **Temp Accuracy:** +/- 2°C
- **Temp Resolution:** 0.1°C