

## d-micro



YieldPoint's d-micro technology is a high precision digital strain-gauge that can monitor either discrete displacements (*i.e.* crack dilation) or distributed strains (*i.e.* stretch of a steel reinforcing element) to  $\mu\text{m}$  resolution.

The sensor is extremely thin (<7mm OD) and can easily be recessed down boreholes, attached to cables and bolts or embedded in shotcrete pillars. The d-micro is easy to install by attaching to the #8-32 threaded rods at both ends of the sensor.

The RS485 output signal is an ASCII encoded message that includes the unique Sensor\_ID, the Sensor\_Type as well as the temperature and displacement values. This eliminates the necessity for expensive analog-to-digital conversion so that the low-cost readout unit outputs data in real world units ( $\mu\text{m}$  and  $^{\circ}\text{C}$ ). Readings can also be made using the USB port of a PC or web-book computer (SensorViewer). A Real-time *Plug 'n Play* network of d-micro sensors (or any other YieldPoint Instrument) can be built in minutes using DESTINY/IP. Long term, low power, data logging is possible using the low cost d-LOGGER solution.

These features make solutions based on d-micro instruments significantly more cost effective than those of competing products in the same marketplace.

### Features:

- ▲ *10mm (0.4inch ) stroke length*
- ▲ *High accuracy (0.25% FS) & resolution(0.01% FS)*
- ▲ *ASCII encoded RS485 Output signal*
- ▲ *Microcontroller provides output in real world units ( $\mu\text{m}$  and  $^{\circ}\text{C}$ )*
- ▲ *Microcontroller stores Sensor\_ID & Calibration Coeffs.*
- ▲ *Digital temperature sensor for accurate compensation*
- ▲ *Immunity to hostile environment*
- ▲ *High survivability to shock and vibration*
- ▲ *Easy to install and maintain and re-zero*
- ▲ *Low cost readout unit*
- ▲ *Plug 'n Play d-LOGGER*
- ▲ *Easy to interface with Ethernet and WiFi networks running TCP/IP*
- ▲ *Competitively priced*

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## Technology

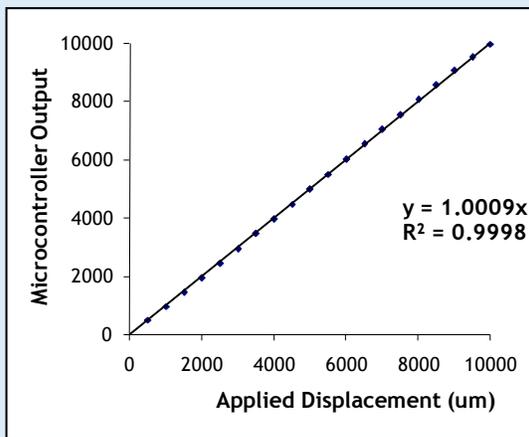
The d-micro strain gauge is capable of  $1\mu\text{m}$  resolution over a range of 10mm. The gauge is attached to the structure using the #8-32 threaded rod at either end. The length of the sensor is 250mm and the diameter of the body is 7mm.

### Signal Conditioning

An on-board microcontroller provides temperature compensation, applies a 10-point calibration algorithm, and outputs an ASCII encoded RS485 (9600,8,N,1) signal.

### Output Signal

The output signal includes the instrument's unique Sensor\_ID, the Sensor\_Type as well as the temperature and displacement data. A balanced differential RS485 output signal is widely recognized for reliability in harsh environments. The signal can be routinely transmitted over 1000ft of lead-wire.



The relation between displacement and microcontroller output for d-micro (@ 20.3°C)

## Telemetry

### Manual Readout

Readout can be made using YieldPoint's low cost manual reader(d-Reader), with a backlit LCD. The Unit displays the Sensor\_Type and Sensor\_ID and outputs the displacement and temperature data directly in mm and °C.

### BluPoint

Instruments can be wirelessly enabled using BluLink which provides a Bluetooth 5.0 connection which has a range of 100m LOS. BluLink can transmit data to BluGateways which are WiFi or LTE-M enabled. These devices can upload data to VantagePoint, YieldPoint's data aggregation and visualization tool.

BluLink also functions as a local data-logger storing 30,000 readings. Wireless download can be by any Bluetooth enabled Android device using the BluPoint app.



```
>Scanning stopped.....
>Connected to device: BluLog-1903-23-04 (90:FD:9F:2D:04:A3)
>data
-1903-23:0:330:0:76:10:0:2:0
->Requesting all readings from logger.
>getall
->No re-requests were necessary.
->All readings were acquired successfully.
->Readings Extracted: 76 of 76
```

**BluLog ID:** 1903-23  
**Connection Status:** **Connected**  
**Logger Status:** **Idle**  
**Readings extracted:** 76 of 76  
**# Readings:** 76

**Interval:** 10 min.  
**RSSI:** -46 **Good**

Connect    Logger    Settings

## Telemetry

### 900MHz 1for1 Telemetry

For longer range deployments the d-Rebar operate with YieldPoint's 900MHz 1for1 mesh radio telemetry system. Individual radios have a LOS range of 300m.



Fig 2: An installed 1 for radio

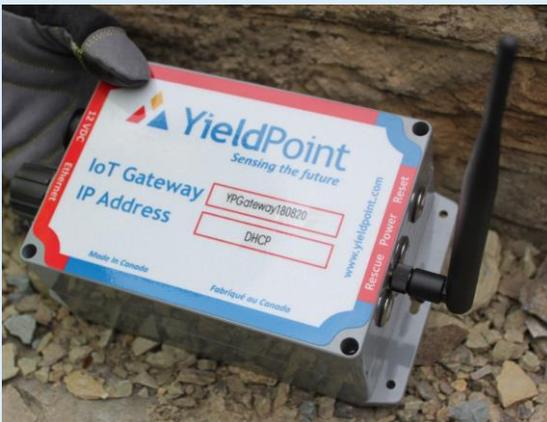


Fig 3: The 1for1 Gateway

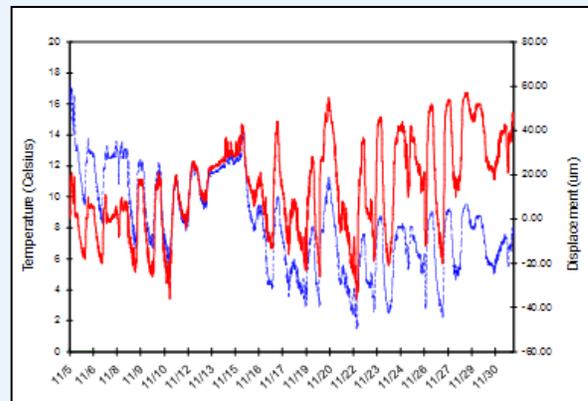
## Applications

- ▲ Monitoring crack opening in buildings and structures.
- ▲ Monitoring crack opening in underground excavations.
- ▲ Monitoring concrete fracturing
- ▲ Monitoring the loading of structural elements such as posts and pillars
- ▲ Monitoring the loading of concrete columns or pillars
- ▲ Determining load in steel reinforcing elements.

## Case Study



Measuring deformation across pre-existing fracture in a concrete access tunnel of a dam.



Measured displacements (red) for a d-micro on an external concrete wall exposed to diurnal temperature cycles (Blue). Recorded with d-LOGGER data-logger.

Applications	Specification
<p><b>Range (F.S.)</b> - 10mm, Temp: -40 to 125°C</p> <p><b>Core Technology</b> - Eddy current transducer (oscillation Frequency 5 - 10,100Hz interfaced with microcontroller) Digital temperature sensor</p> <p><b>Output Signal</b> -RS485 (9600,8,N,1) ASCII encoded signal comprising: Unique Instrument_ID, Sensor_Type, Temp and Displacement data</p> <p><b>Displ. Resolution</b> - 1µm with hand held readout.</p> <p><b>Displ.Linearity</b> - typically 0.5% F.S</p> <p><b>Displ. Accuracy</b> - better than +/- 100µm absolute or 50µm relative.</p> <p><b>Temp. Range</b> -40 - 125°C <b>Temp. Accuracy</b> +/- 2°C -Digitally trimmed at 0°C and 25°C <b>Temp Resolution</b> 0.1°C</p> <p><b>Temp coeff for displacement sensor:</b> &lt;0.02%FS/°C (0-50°C)</p>	<p><b>Range (F.S.)</b> - 10mm, Temp: -40 to 125°C</p> <p><b>Core Technology</b> - Eddy current transducer (oscillation Frequency 5 - 10,100Hz interfaced with microcontroller) Digital temperature sensor</p> <p><b>Output Signal</b> -RS485 (9600,8,N,1) ASCII encoded signal comprising: Unique Instrument_ID, Sensor_Type, Temp and Displacement data</p> <p><b>Displ. Resolution</b> - 1µm with hand held readout.</p> <p><b>Displ.Linearity</b> - typically 0.5% F.S</p> <p><b>Displ. Accuracy</b> - better than +/- 100µm absolute or 50µm relative.</p> <p><b>Temp. Range</b> -40 - 125°C <b>Temp. Accuracy</b> +/- 2°C -Digitally trimmed at 0°C and 25°C <b>Temp Resolution</b> 0.1°C</p> <p><b>Temp coeff for displacement sensor:</b> &lt;0.02%FS/°C (0-50°C)</p>