

d-TILT-EL



YieldPoint's **d-Tilt-EL** series is a dual-axis tiltmeter designed for semi-permanent installation in either a borehole or surface application. The technology is based on an electrolytic tilt sensor that has a range of $\pm 2^\circ$ and an on-board digital temperature sensor. Each instrument is individually calibrated with coefficients stored in the micro-controller memory.

The RS485 output signal is an ASCII encoded message that includes the unique Sensor_ID, the Sensor_Type as well as the temperature and tilt data. This eliminates the necessity for expensive analog-to-digital conversion so that the low-cost readout unit outputs data in real world units (arcdeg and $^\circ\text{C}$). Readings can also be made using the USB port of a PC or web-book computer (SensorViewer). A Real-time *Plug 'n Play* network of **d-TILT-EL** sensors (or any other YieldPoint Instrument) can be built in minutes using DESTINY/IP. Long term, low power, data logging is possible using the low cost d-LOGGER solution.

These features make solutions based on **d-TILT-EL** instruments significantly more cost effective and powerful than those of competing products.

Features:

- ▲ *Dual axis Electrolytic tilt sensor ± 2 arc deg range*
- ▲ *ASCII encoded RS485 Output signal*
- ▲ *Digital Temperature sensor*
- ▲ *On-board digital signal processing (Temp. comp. and digital filter)*
- ▲ *High Resolution(0.001arc deg) & absolute accuracy (0.025 arc deg)*
- ▲ *Robust RS485 output signal transmits over 1000ft*
- ▲ *Micro-controller stores sensor ID & Calibration Coeffs. in Flash EEPROM*
- ▲ *Suitable for moderate-high resolution applications*
- ▲ *High survivability following blasts and vibration*
- ▲ *Readout using Manual Interrogation Unit*
- ▲ *Automatic sampling using DESTINY/IP over Ethernet or WiFi running TCP/IP*
- ▲ *Competitively priced*

YieldPoint Inc.

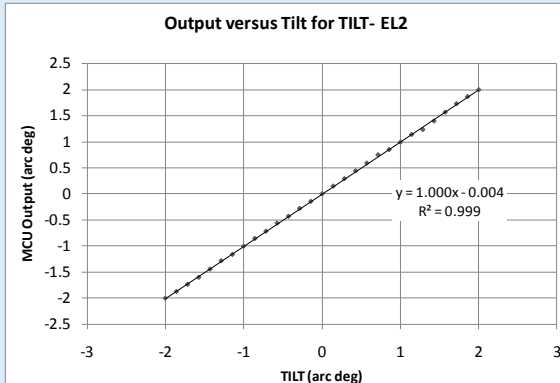
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d-TILT-EL

Technology

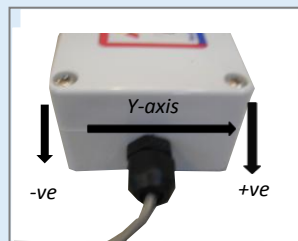
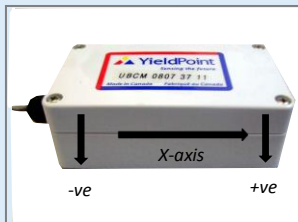
Sensor Technology

d-TILT-EL is based on electrolytic tilt sensors manufactured by Spectron Glass and Electronics Inc., a world leader in electrolytic tilt sensors. A digital temperature sensor is incorporated for temperature compensation.



Calibration data for d-TILT

d-TILT EL is available in both uniaxial (**d¹TILT-EL**) or biaxial (**d²TILT-EL**) configurations with a range of +/- 2arcdeg and a resolution of 0.001 arcdeg.



The sign convention for the **d²TILT-EL**

Telemetry

Signal Processing

Each instrument is individually calibrated and the coefficient written into micro-controller memory. The associated 24 point piecewise linearization results in linearities with 0.25%F.S. (see plot above). A digital temperature sensor(+/-1°C accuracy) provides full temperature compensation over the specified thermal range of -25 to 85°C.

Manual Readout

The RS485 output signal can be transmitted over 1000ft without amplification. Readout using YieldPoint's low cost d-Reader readout unit provides the tilt and temperature data directly in °C and arc deg.

Automated Data Retrieval

Data from the **d-TILT-EL** instrument can be collected for up to 3 months using the d-Logger data-logger. Alternatively up to four(4) **d-TILT-EL** instruments can be monitored using a single TCP/IP enabled DESTINY (Digitally Enabled Sensor Transducer and Instrumentation Network from YieldPoint) SLAVE. Networking can save time and money by transmitting data directly to a central control room or an engineer's desktop.

Applications

d-TILT-EL tiltmeters are designed for moderate-high resolution applications involving borehole or surface deployment. Prospective applications are:

- ▲ Slope monitoring
- ▲ Monitoring sag of backfill/ paste-fill
- ▲ Monitoring rotational failures
- ▲ Tailings dams
- ▲ Monitoring shear displacement of normal and reverse faults
- ▲ Monitoring shear failure of pillars
- ▲ Monitoring buckling of pillars
- ▲ Monitoring bulkheads
- ▲ Roadway deformation in coal-mines
- ▲ Monitoring deformation in salt/potash
- ▲ Monitoring any failure involving toppling
- ▲ Monitoring shear displacement of faults.



2 x d²TILT-EL tilt sensors about to be installed on a bridge in Florida, US, by engineers from Sauls Seismic Inc.

Specification

Dimensions: 115mm x 65mm x40mm. 10m of leadwire supplied.

Core Technology: Dual axis Electrolytic tilt sensor with on-board microcontroller and digital temperature sensor.

Output Signal: RS485 (9600,8,N,1) ASCII encoded. Aprox. 30chrs /reading.

Tilt. Range (F.S.): +/- 2° Uniaxial and bi-axial

Tilt. Resolution: 0.001 arcdeg,

Tilt .Linearity: typically 0.020% F.S

Tilt. Accuracy: better than +/- 0.05 arc deg.

Temp. Range: -20 - 85°C

Temp Accuracy: +/-1°C

Temp Resolution: 0.1°C

Temp coeff : <0.01%FS/°C (0-50°C)

Long Term drift: <0.1%F.S/yr. based on 1 rdg/hr

To order please specify:

- ▲ Uniaxial or Biaxial configuration
- ▲ Leadwire length